

MasterSet® R 100

Set Retarding Admixture

Formerly Pozzolith 100 XR*

Description

MasterSet R 100 ready-to-use liquid admixture is used for producing more uniform and predictable quality concrete. Placing and finishing requirements are facilitated because this admixture retards setting time. MasterSet R 100 admixture meets ASTM C 494/C 494M requirements for Type B, retarding, and Type D, water-reducing and retarding, admixtures.

Applications

Recommended for use in:

- Prestressed concrete
- Precast concrete
- Reinforced concrete
- Shotcrete
- Lightweight concrete
- Pumped concrete
- 4x4™ Concrete
- Pervious concrete
- Self-consolidating concrete

Features

- Reduced water content required for a given workability
- Retarded setting characteristics
- Controlled retardation – depending on the addition rate
- Full-form deflection can take place (before concrete sets) in extended pours for bridge decks, cantilevers, nonshored structural elements, etc.

Benefits

- Improved workability
- Reduced segregation
- Superior finishing characteristics for flatwork and cast surfaces
- Flexibility in scheduling of placing and finishing operations
- Offsets effects of early stiffening during extended delays between mixing and placing
- Helps eliminate cold joints
- Peak temperature and/or rate of temperature rise in mass concrete lowered thereby reducing thermal cracking
- Increased compressive and flexural strengths

Performance Characteristics

Rate of Hardening: The temperature of the concrete mixture and the ambient temperature (forms, earth, reinforcement, air, etc.) affect the hardening rate of concrete. At higher temperatures, concrete stiffens more rapidly, which may cause problems with placing and finishing. MasterSet R 100 admixture retards the set of concrete. Within the normal dosage range, it will generally extend the setting time of concrete containing normal portland cement approximately 1.5 to 8 hours compared to that of a plain concrete mixture, depending on job materials and temperatures. Trial mixtures should be made with materials approximating job conditions to determine the dosage required.

Compressive Strength: Concrete produced with MasterSet R 100 admixture will have rapid strength development after initial set occurs. If retardation is within the normal ASTM C 494/C 494M Types B and D specifications, MasterSet R 100 admixture will develop higher early (24-hour) and ultimate strengths than plain concrete when used within the recommended dosage range and under normal, comparable curing conditions.

When MasterSet R 100 admixture is used in heat-cured concrete, the length of the preheating period should be increased until initial set of the concrete is achieved. The actual heat-curing period is then reduced accordingly to maintain existing production cycles without sacrificing early or ultimate strengths.

Guidelines for Use

Dosage: MasterSet R 100 admixture is recommended for use at a dosage of 3 ± 1 fl oz/cwt (195 ± 65 mL/100 kg) of cementitious materials for most concrete mixtures using typical concrete ingredients. Because of variations in job conditions and concrete materials, dosage rates other than the recommended amounts may be required. In such cases, contact your local sales representative.

MasterSet R 100 admixture may be used at less than the recommended dosage for the purpose of retardation only.

Product Notes

Corrosivity – Non-Chloride, Non-Corrosive: MasterSet R 100 admixture will neither initiate nor promote corrosion of reinforcing steel in concrete. This admixture does not contain intentionally-added calcium chloride or other chloride-based ingredients.

Compatibility: MasterSet R 100 admixture may be used in combination with any BASF admixtures. When used in conjunction with other admixtures, each admixture must be dispensed separately into the mixture.

Storage and Handling

Storage Temperature: MasterSet R 100 admixture should be stored above freezing temperatures. If this product freezes, thaw at 35 °F (2 °C) or above and completely reconstitute by mild mechanical agitation. **Do not use pressurized air for agitation.**

Shelf Life: MasterSet R 100 admixture has a minimum shelf life of 18 months. Depending on storage conditions, the shelf life may be greater than stated. Please contact your local sales representative regarding suitability for use and dosage recommendations if the shelf life of MasterSet R 100 admixture has been exceeded.

Packaging

MasterSet R 100 admixture is supplied in 55 gal (208 L) drums, 275 gal (1040 L) totes and by bulk delivery.

Related Documents

Safety Data Sheets: MasterSet R 100 admixture

Additional Information

For additional information on MasterSet R 100 admixture or its use in developing a concrete mixture with special performance characteristics, contact your local sales representative.

The Admixture Systems business of BASF's Construction Chemicals division is the leading provider of solutions that improve placement, pumping, finishing, appearance and performance characteristics of specialty concrete used in the ready-mixed, precast, manufactured concrete products, underground construction and paving markets. For over 100 years we have offered reliable products and innovative technologies, and through the Master Builders Solutions brand, we are connected globally with experts from many fields to provide sustainable solutions for the construction industry.

Limited Warranty Notice

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* Pozzolith 100 XR became MasterSet R 100 under the Master Builders Solutions brand, effective January 1, 2014.

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BASF Corporation
Admixture Systems
www.master-builders-solutions.basf.us

United States
23700 Chagrin Boulevard
Cleveland, Ohio 44122-5544
Tel: 800 628-9990 ■ Fax: 216 839-8821

Canada
1800 Clark Boulevard
Brampton, Ontario L6T 4M7
Tel: 800 387-5862 ■ Fax: 905 792-0651

